

Feature 1	Feature 2	Design Guideline
Bends	Angles	Reference dimensions only
	Twists	90° or less Spatial allowance of at least 3x the product width
	Radii	Consistent bend radius on parts
Holes	Center to Cut Length	± 0.06"
	Edge of Part	0.188" or 1.5x total laminate thickness
	Diameter	± 0.015" Slotted holes recommended in installations requiring additional forming
Insulation	Stripping Locations - flat bars	± 0.06" on flat bars
	Stripping Locations - bent/twisted bars	A minimum of 0.50" from insulation to bend/twist
	Handling	Do not handle material in temperatures of 30°F or less.